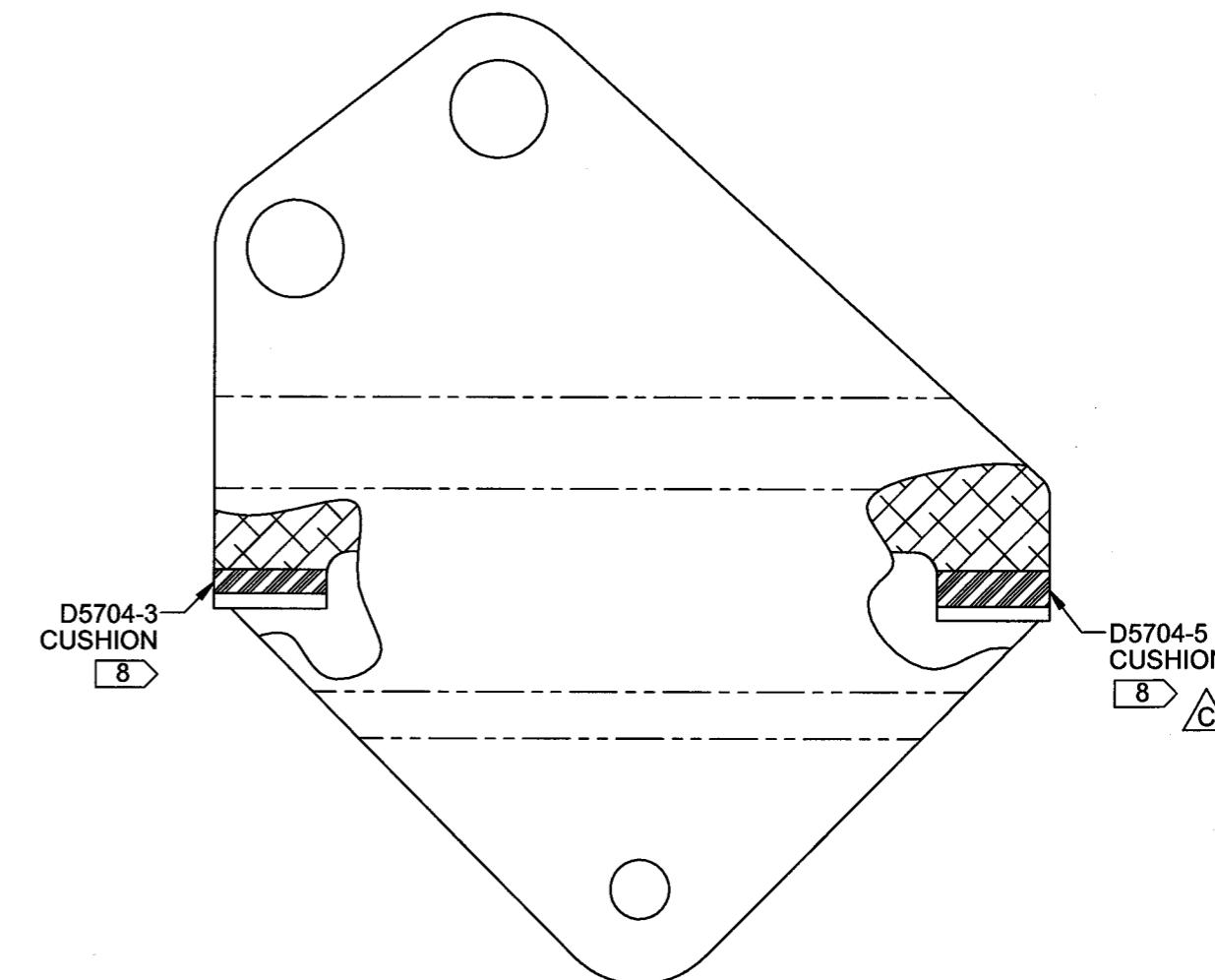
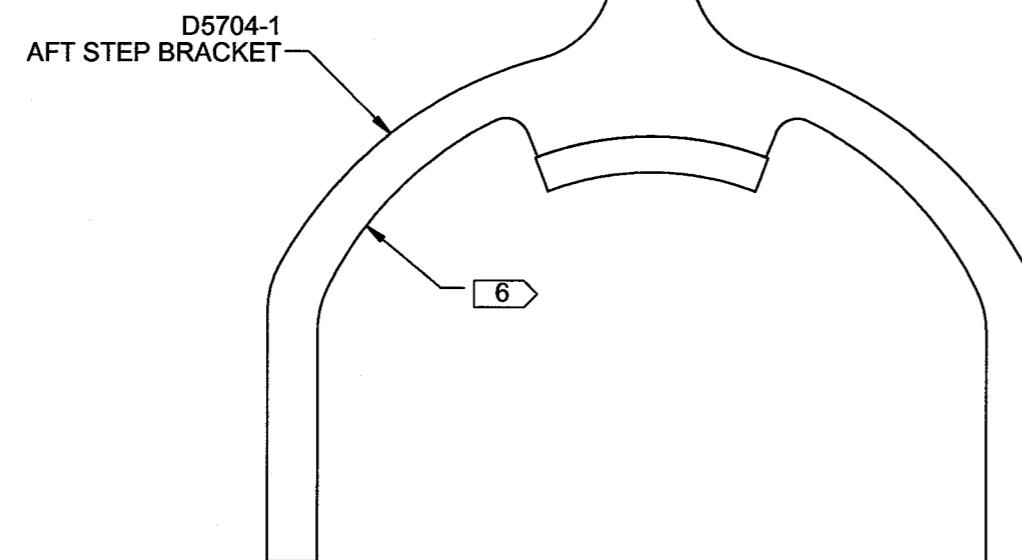


8 7 6 5 4 3 2 1

QTY -041	P/N	DESCRIPTION
X	D5704-041	AFT STEP BRACKET ASSY
1	D5704-1	AFT STEP BRACKET
1	D5704-3	CUSHION
1	D5704-5	CUSHION

C



D5704-041 AFT STEP BRACKET ASSY

RELEASED

2020 SEP 29
#3 ECN 20-26 9P

APPROVED

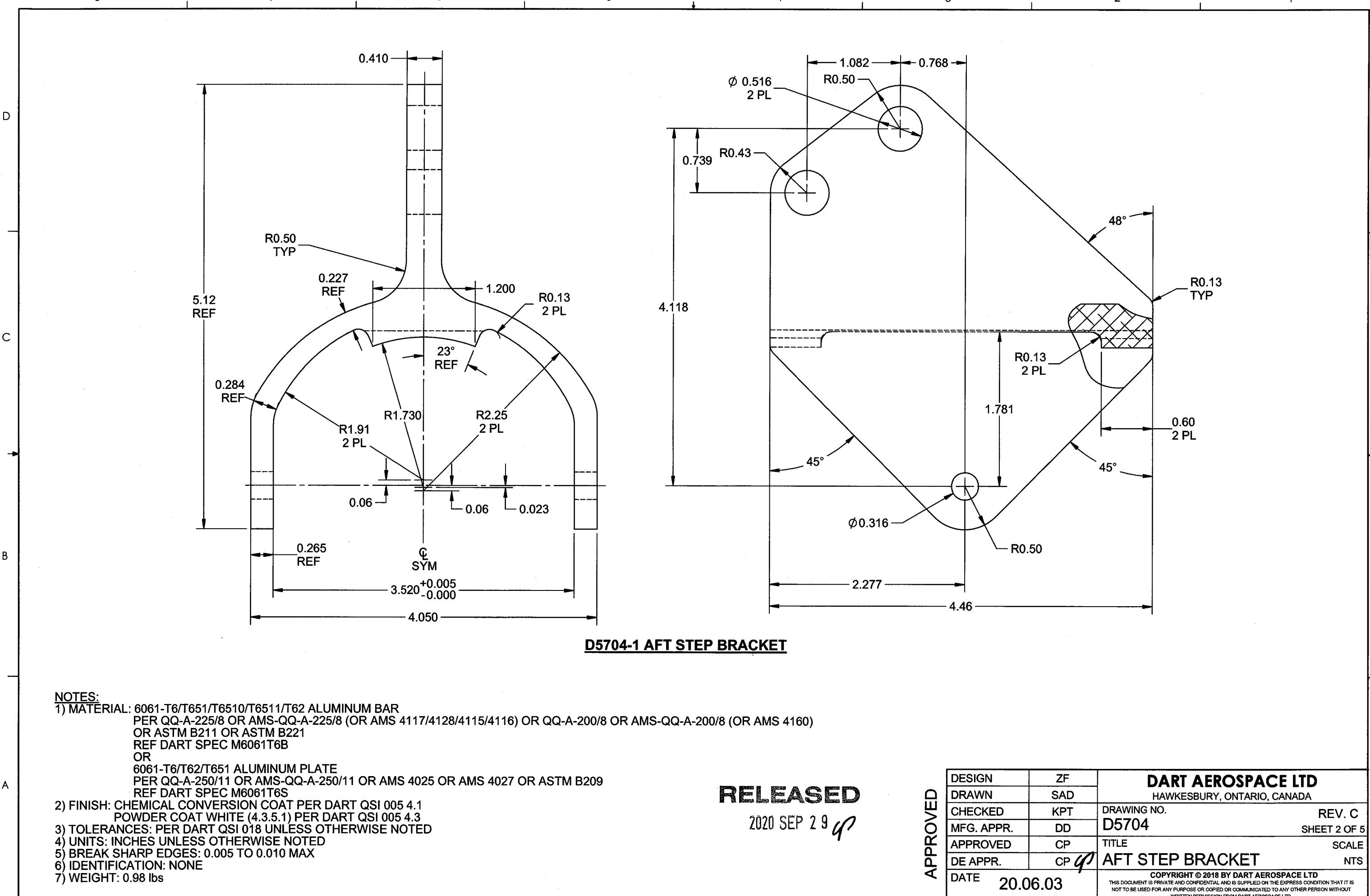
C	CREATED D5704-5 AND D5704-7, REMOVE DOUBLE THICK D5704-3 AND REPLACED IT WITH D5704-5 ON D5704-041 ASSY, D5704-7 WAS CREATED TO REPLACE D5704-5 IF A THICKER CUSHION NEEDED AT ASSY OF CROSSTUBE			SAD	20.06.03
B	REMOVED ALL HARDWARE FROM -041 (MOVED TO D130-1048-201 ASSY) CHANGED INSIDE WIDTH OF -1 (DIM 3.520 WAS 3.575)			ZF	19.09.05
A	NEW ISSUE			ZF	18.11.16
REV.	DESCRIPTION			BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. C
DRAWN	SAD				
CHECKED	KPT	DRAWING NO.			SHEET 1 OF 5
MFG. APPR.	DD	D5704			
APPROVED	CP	TITLE			SCALE
DE APPR.	CP	AFT STEP BRACKET			NTS
DATE	20.06.03			COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-041" AND SERIAL NUMBER PER DART QSI 044 6.1
- 7) WEIGHT: 0.98 lbs
- 8) BOND D5704-3 AND D5704-5 CUSHIONS TO BRACKET BY SCUFFING BOTH MATING SURFACES THEN APPLYING A LAYER OF 3M SCOTCH-WELD 1300/1300L. WAIT FOR SURFACE TO TURN TACKY BEFORE BONDING PER DART QSI 015 4.5

C

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

D

D

C

C

B

B

A

A

NOTES:
1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET
REF DART SPEC M-NEO80-S.125

2) FINISH: NONE

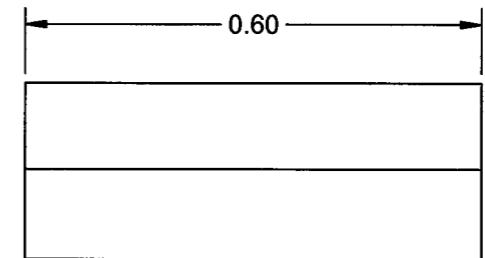
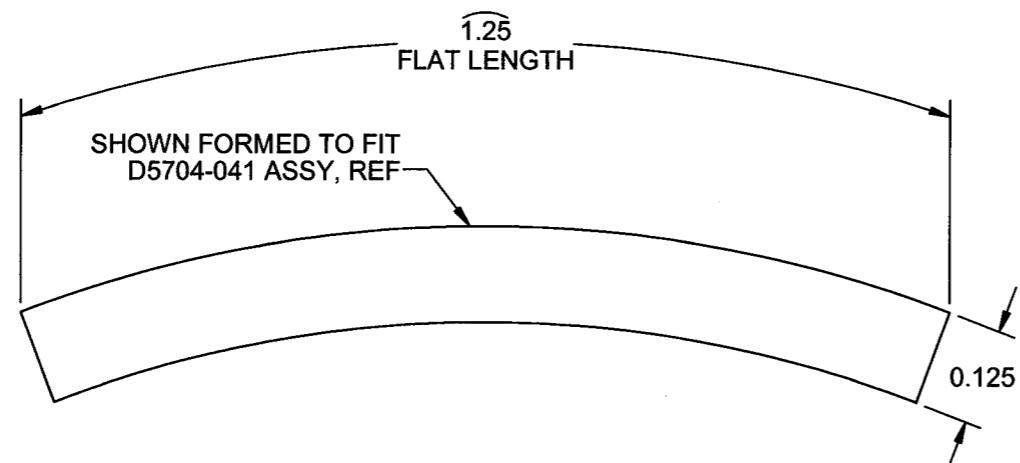
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-3" AND SERIAL NUMBER PER DART QSI 044 6.7

7) WEIGHT: < 0.01 lbs



D5704-3 CUSHION

RELEASED

2020 SEP 29 4P

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	
MFG. APPR.	DD	D5704	
APPROVED	CP	REV. C	
DE APPR.	CP 4P	SHEET 3 OF 5	
DATE	20.06.03	TITLE	
		SCALE	
		AFT STEP BRACKET	
		NTS	
		COPYRIGHT © 2018 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS	
		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

D

D

C

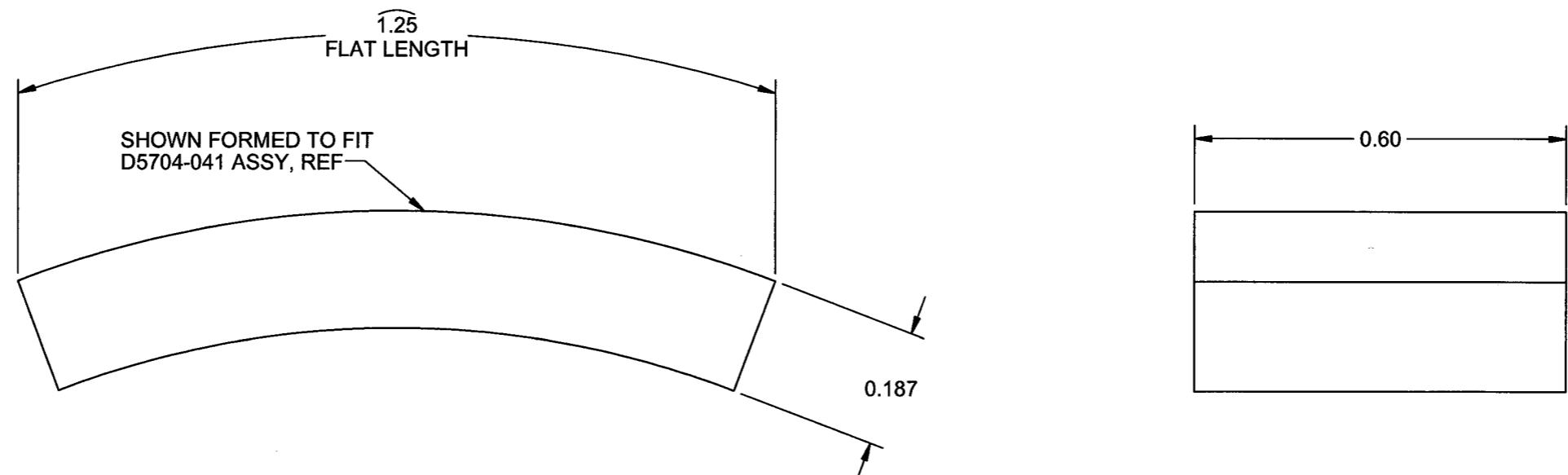
C

B

B

A

A

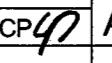


D5704-5 CUSHION 

RELEASED

2020 SEP 29 

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	SAD	
CHECKED	KPT	
MFG. APPR.	DD	
APPROVED	CP	
DE APPR.	CP 	
DATE	20.06.03	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

NOTES:

- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET
REF DART SPEC M-NEO80-S.187
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-5" AND SERIAL NUMBER PER DART QSI 044 6.7
- 7) WEIGHT: < 0.01 lbs

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D

D

C

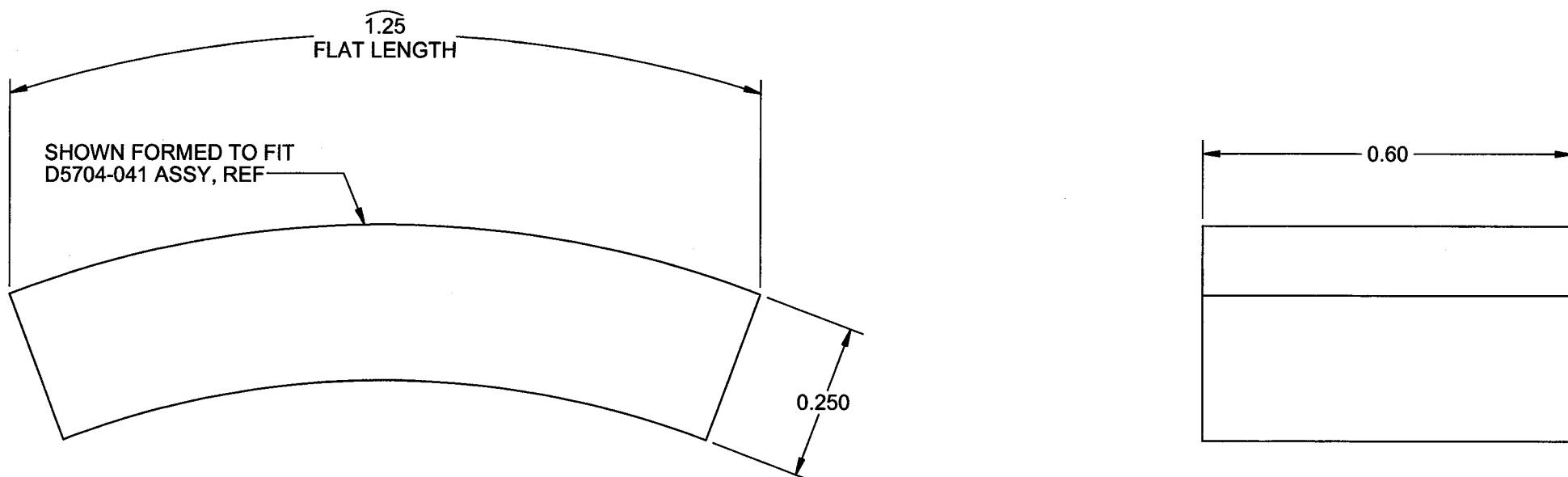
C

B

B

A

A



D5704-7 CUSHION

△

NOTES:

- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET
REF DART SPEC M-NEO80-S.250
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-7" AND SERIAL NUMBER PER DART QSI 044 6.7
- 7) WEIGHT: < 0.01 lbs

RELEASED

2020 SEP 29 *qf*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	
MFG. APPR.	DD	REV. C	
APPROVED	CP	D5704	
DE APPR.	CP <i>qf</i>	SHEET 5 OF 5	
DATE	20.06.03	TITLE	
		SCALE	
		NTS	
		AFT STEP BRACKET	
		COPYRIGHT © 2018 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS	
		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1